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Cswip 3.1 question & Answers 1. Question Excerpt 1. A crack running along the centreline of a weld bead could be caused by:

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A. Use of damp flux B. Lack of preheat C. Arc voltage too high D. Weld bead too deep and very narrow  
2. When welding thin plate distortion can be minimised by: A. Welding from both sides B.

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